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觸控面板製品規格書
TOUCH PANEL SPECIFICATION

富晶通科技股份有限公司
TRANSTOUCH TECHNOLOGY INC.

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| | | | | | TITLE: TOUCH PANEL SPEC. | |
| | | | | | DRAW NO. Tech Bes TTI-05054 | |
| | | | | | CUST | |
| 02 | 2006/07/26 | SeanLo | FPC 變更 | | 富晶通科技股份有限公司 | |
| EDIT | DATE | DESIGN | CHECK | TRANSTOUCH TECHNOLOGY INC. | | 2/16 |
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觸控面板製品規格書

TOUCH PANEL SPECIFICATION

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1. 適用範圍 Application

此規格書是適用富晶通科技股份有限公司所製作的觸控面板。

This specification is applied to TOUCH PANEL made by TRANSTOUCH TECHNOLOGY INC. (TTI)。

【製品圖號 Product No.】

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| 品名 Name | 製品圖號 P/No. | 尺寸 Size | 備註 Remark |
|---------------------|----------------|------------|--------------------------------|
| 觸控面板 TOUCH PANEL | T010-1301-T580 | 7" | 指輸入用 finger input (RoHS) |

2. 概要 Function

此製品是裝置在 LCD 等平面顯示器上使用電阻薄膜的觸控面板。以先端有小 R 的筆或是以手指按下觸控面板的表面，觸控面板的電壓會透過檢出迴路將座標值檢測出來。

TTI TOUCH PANEL is resistance type that customer uses with flat display like LCD. Once operator touches it by resin PEN with round end or FINGER, the circuit for TOUCH PANEL sends coordinate point to PC from voltage at contact point.

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3. 製造者 Manufacturer

富晶通科技股份有限公司 TRANSTOUCH TECHNOLOGY INC. (TTI)

所在地:桃園縣龜山鄉(華亞科技園區)華亞三路 50 號 3 樓

Address:3F No.50 Hwa-Ya 3rd Road ,Kwei-san Shian Tao-yuan ,Taiwan

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4. 外型 Outline

4.1 外型圖 Drawing

參考最後附加圖面

Please refer the last page of this spec.

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4.2 用語定義 Defines of words

| 用 語 Words | 定 義 Defines |
|--|--|
| 動作保證範圍 Guaranteed active area | 觸控面板的特性保證範圍。 Area to be guaranteed all characteristics stated on this spec. |
| 上蓋邊界 Boundary line of top enclosure | 表示上蓋外框的建議位置。 Recommended boundary line of top enclosure |
| 透明範圍 View (transparent) area | 雙面膠或是從電極內側的透明範圍。 View area which is inside adhesive zone or electrode pattern . Top enclosure must not be fixed bye this area. |
| 誤輸入防止範圍 Touch undetected | 在透明絕緣的範圍上，防止上蓋邊緣的誤觸動區域 Area to protect miss-input when top enclosure edge touches the touch panel. |

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5. 特性 Characteristics

5.1 光學特性 Optical characteristics

| | 項 目 Item | 規 格 Specification | 備 註 Remarks |
|---|------------------------|--|-------------|
| 1 | 全光線透過率 TRANSPARENCY | 82.5% Typ. (動作保證範圍內) (Inside of guaranteed active area) | JIS K-7105 |
| 2 | HAZE | 5% Typ. | JIS K-7105 |

5.2 環境特性 Environmental characteristics

| | 項 目 Item | 規 格 Specification | 備 註 Remarks |
|---|-------------------------------|-------------------|--------------------------------|
| 1 | 動作溫度 Operation temperature | -10°C ~ 60 °C | Max. wet Temp. is 38°C(No dew) |
| 2 | 保存溫度 Storage temperature | -30 °C ~ 70 °C | |
| 3 | 動作濕度 Operation Humidity | 20% ~ 90%RH | |
| 4 | 保存濕度 Storage temperature | 10% ~ 90%RH | |

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5.3 機械特性 Mechanical characteristics

| 項目 Item | 規格 Specification | 備註 Remarks |
|------------------------------------|--------------------------------|---|
| 1 表面硬度 Hardness of surface | 鉛筆硬度 3H Pencil hardness 3H. | JIS K-5400 |
| 2 FPC 剝離強度 FPC peeling strength | 5N 以上 5N min | 向上垂直剝離 Peeling upward by 90° |
| 3 入力荷重 Minimum input force | 指 Finger Max: 80gf | 動作保證範圍內,但不分布在邊緣及 Dot-Spacer 之上 Within" guaranteed active area", but not on the age and Dot-Spacer. |

5.4 電氣特性 Electrical characteristics

| 項目 Item | 規格 Specification | 備註 Remarks |
|---------------------------------|---|----------------------------|
| 1 額定電壓 Rated Voltage | DC 7V max. | |
| 2 電極間電阻 Resistance | X axis : 400Ω~ 1350Ω(GLASS 側) Y axis : 100Ω ~ 530Ω(FILM 側) | FPC 連接端測量 At connector |
| 3 直線性 Linearity | ±1.5%以下「最初值」 max 「initial value」 ±3.0%以下「環境及壽命試驗後」 max 「after environmental & life test」 | 測定條件請參照註 1 Refer Note-1 |
| 4 絕緣電阻 Insulation Resistance | 20MΩ 以上(DC 25V) 20MΩ min(DC 25V) | |

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註 1: Note-1

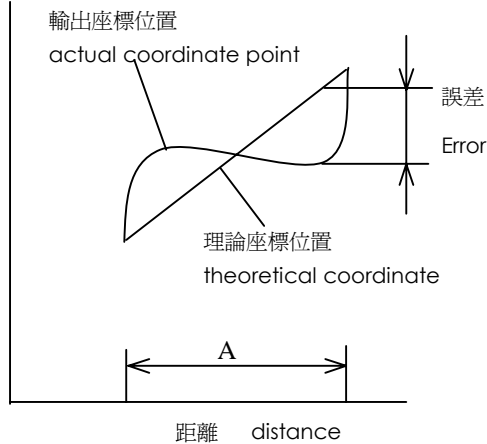
直線性測定條件

Measurement condition of Linearity

在動作保證範圍內，沿著 X、Y 各軸的直線上任意複數點將最外端的點連結成一假想直線，相對於此線的偏差值。直線性是基準電壓分割值得最大偏差電壓。

Difference between actual voltage & Theoretical voltage is an error at any points.

Linearity is the value max. error voltage divided by voltage difference on active area.



A: 動作保證範圍
Guaranteed active area

6. 耐久性 life test condition

6.1 機械特性 Mechanical characteristics

| | | | |
|---|--------------------|---------------------------------------|--|
| 1 | 打點壽命 Input life | 100 萬次以上 10 ⁶ times min | 動作保證範圍內 Within "guaranteed active area" |
|---|--------------------|---------------------------------------|--|

※ 最低入力荷重測定條件

Measurement condition of minimum input force

按下 film 表面，X 軸 Y 軸間的電阻值在 2kΩ 以下時所測得的最低入力荷重。

Resistance between X & Y axis must be equal or lower than 2kΩ ($R_{on} \leq 2k\Omega$).

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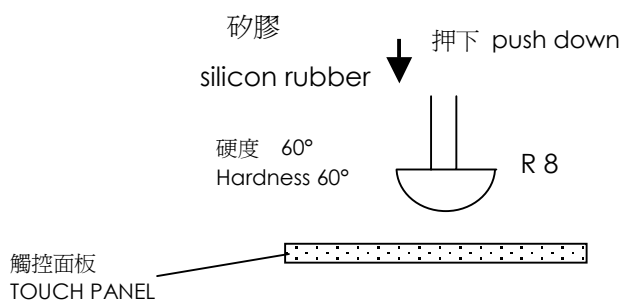


Fig.1 指輸入 by finger

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※ 打點壽命(耐久性)試驗條件 Input life test condition(by finger)

使用矽膠在同一地方連續打點

By silicone rubber tapping at same point.

- 橡膠尖端 Sharp of rubber end : R8 硬度 Hardness 60°(Refer fig.1)
- 操作力 Load : 200g
- 操作頻率 Frequency : 5Hz

【 判定基準 Judge base 】

關於最低入力荷重、絕緣電阻、電極間電阻需滿足 5.3 , 5.4 的特性

Minimum input force , Insulation resistance & Resistance stated before as 5.3,5.4 must be within spec.

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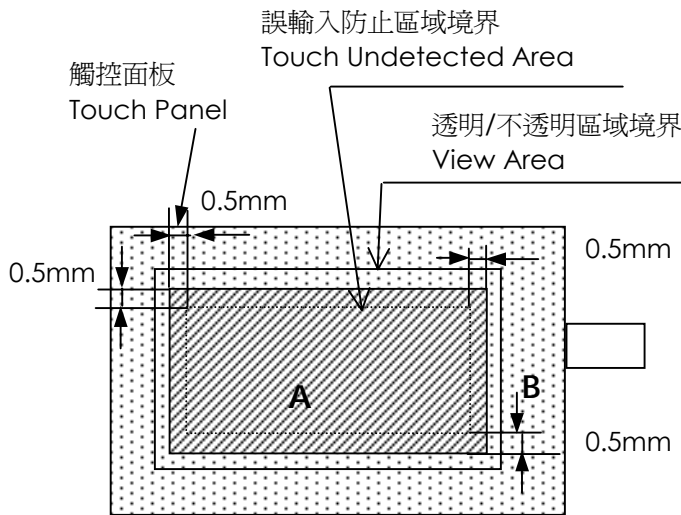
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6.2 環境測試條件 Environmental test condition

| 項目 Item | 規格 Specification | 備註 Remarks |
|--|---|---|
| 1 高溫保存試驗 High temperature storage | 70°C, 240 hr | 關於入力荷重、絕緣電阻、電極間電阻需滿足 5.3, 5.4 的特性 Operation force, Insulation resistance & Resistance stated before as 5.3, 5.4 must be within spec. |
| 2 低溫保存試驗 Low temperature storage | -30 °C, 240 hr | |
| 3 高溫高濕保存試驗 High temperature high humidity storage | 40 °C, 95%RH, 240 hr | |
| 6 溫度衝擊循環試驗 Temperature Cycling | -30 °C ~ +70 °C (0.5hr each), 50cycles | |

7. 外觀規格 Appearance.

7.1 外觀基準適用領域(範圍) Scope of reject criteria.



| 領域 Area | 外觀仕様 Specification |
|---------|---|
| A | 使用上不會有可視的缺失而影響正常操作。檢查基準依據 7-2 項。 Without any defect point to effect on normal operation. |
| B | 不檢查 None-specify. |

A: 上蓋位置的內側區域
Inside of Boundary Line of Top Enclosure.

B: 領域 A 以外 Without A area.

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7.2 檢查基準 Reject criteria.

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| 項 目 Description | 檢 查 基 準 Reject criteria |
|--|---|
| Film / 玻璃刮傷 Film / Glass Scratch | $0.1\text{mm}^2 < S$: zero |
| Film /玻璃間 異物/髒污 Foreign material between glass & film | $0.05\text{mm}^2 < S \leq 0.1\text{mm}^2$: Max: 5 points |
| Film 打痕(魚眼) Film fish eye | $S \leq 0.05\text{mm}^2$: disregard |

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| | |
|--|---|
| Film / 玻璃表面線狀刮傷 Film / Glass Scratch (Line type) | $0.1\text{mm} < W$: zero |
| FILM / 玻璃間線狀異物 Foreign material between glass & film(Line type) | $0.03\text{mm} < W \leq 0.1\text{mm}$: Max: 5 points $L \leq 10\text{mm}$ |
| | $W \leq 0.03\text{mm}$: disregard |

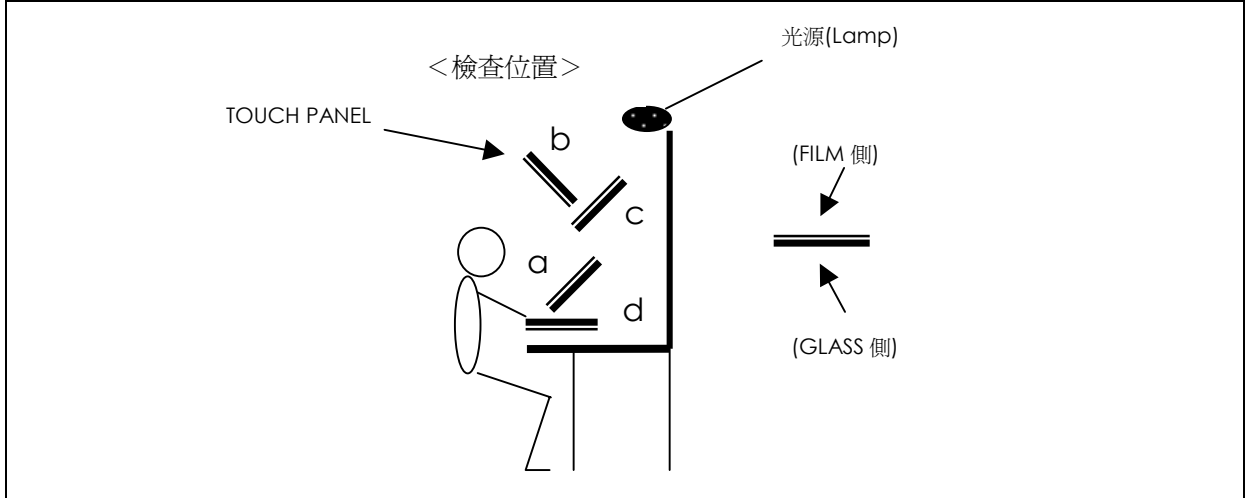
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|--------------------|--|
| 牛頓環 Newton ring | 在螢光燈(700Lux 以上)下,目視(距 Touch Panel 20~30cm)判斷 5~10 秒無牛頓環/MORIE,但是在同一條件之下從玻璃面所見的牛頓環/MORIE 不在規範內。 Not seen from PANEL film side under fluorescent lamp, exclude from PANEL glass side. (Distance 20~30cm from eyes to Touch Panel) |
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※ S : 面積(Area), W : 寬(Width), L : 長(Length)

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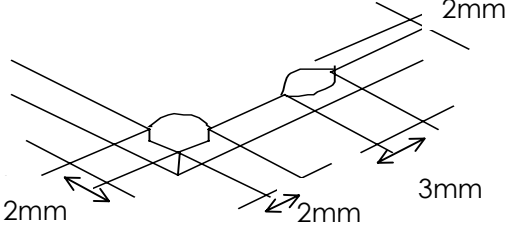
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| 項 目 Description | 檢 查 基 準 Reject criteria |
|---------------------------------------|---|
| 玻璃瑕疵 Glass flaw | 不超過下述的規範值，數量不限。 厚度方向的瑕疵(缺角)最大到板厚為止。 To be no flaw which size is over the drawing Specified as blow. Number of flaw is none-specify. Traveling flaw is none. Flaw of thickness direction size is max.  |
| Film 外形大小 Film size | Film 的大小不超出玻璃外形 (雙面膠除外)。 Film is in glass area (or size). (Exclude double-side adhesive tape) |
| FPC 異物/髒污 Foreign material for FPC | Cover Film 內層雜質不可跨越兩迴路。 Foreign material can not short two patterns. |
| FPC 刮傷 FPC Scratch | 會造成製品電氣特性障礙的刮傷皆不可。 Scratch can not effect electrical characteristics |
| FPC 皺折 FPC Crumple | 會造成製品電氣特性障礙的皺折皆不可。 Crumple can not effect electrical characteristics |
| 雙面膠大小 Adhesive Tape size | 雙面膠的露出不包括在尺寸規定中。 Adhesive Tape out of Panel Outline is excluded. |

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8. 表示方法 Showing

Touch Panel 製造型格及製造年月份表示方法。

Showing to P/No., Production & Year/Month.

| | 表 示 Showing | 意 思 Meaning | 備 考 Notes |
|----------------------------|--------------------------|---|----------------------------|
| 製品型格 Product No. | 1301-580 | T010 – 1301 – T580 | |
| 製造批號 Production Lot No. | 雷射打印於 Film 面 06010001 | 前兩碼(1, 2 碼)為年份(06: 2006 年); 年份後兩碼(3, 4 碼)為月份(01: 1 月); 其他碼(5~8 碼)為流水號 | 製造批號 Production Lot No. |

9. 注意事項 Attention

(1) 本產品是使用玻璃所製，因為玻璃的邊、角是銳利的，在使用觸控面板時請多注意。
 在使用觸控面板時請戴手套作業。

Since touch panel is consist of Glass, pls. be careful your hand and other part from injury at handling. You must wear gloves at handling.

(2) 本產品是使用玻璃所製，在使用觸控面板時，請注意不要施加強力衝擊。
 Do not put a heavy shock or stress on touch panel.

(3) 拿起觸控面板時請勿從 FPC 拿取。
 Do not lift Touch Panel by cable (FPC).

(4) 在 FILM 面處請勿施加重力。(例: 在組裝時從 FILM 吸取移動)
 Do not add any stress only film face.
 (Ex. Don't transfer the panel by film face with vacuum)

(5) 表面清潔時，請使用「乾的柔性布」或「浸泡過中性清潔液擰乾的布」或「沾有酒精的柔性布」。請勿使用有機溶劑、酸、鹼類溶劑。
 Pls. use dry cloth or soft cloth with neutral detergent (after wring dry) or one with ethanol at cleaning. Do not use any organic solvent, acid or alkali solution.

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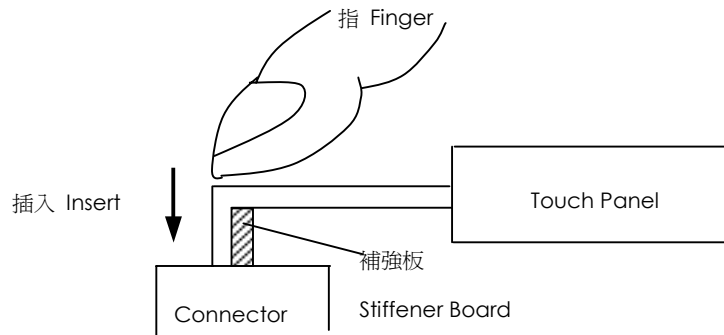
(6) 保存時請勿重疊放置。特別是請勿用重物壓著。

Do not pile Touch Panel. Do not put heavy goods on Touch Panel.

(7) FPC 請勿折彎，有可能使迴路線斷裂。特別是對於連結器的插入部分，因為貼有補強板，在插入連結器時請勿施加過多的力量。請避免以下圖方式插入。

Do not bend a cable of Touch Panel for prevent happen to line cut failure. Please don't use following method for insert the cable to connector.

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(8) 在實際組裝設計時，請注意以下事項。

Please pay attention for the matter as stated below at mounting design of touch panel & enclosure

-1. 觸控面板的上蓋支撐物請設定在透明範圍的外側。
 (上蓋請勿壓在透明範圍上，會有誤動作的情況發生)
 Enclosure support to fix touch panel must be out of view (transparent) area. (Do not design enclosure presses the view area to protect from miss input)

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-2. 上蓋的外框請設定在透明範圍的內側、動作保證範圍的外側。
 (上蓋的外框請勿接觸到透明範圍)。
 Enclosure edge must be between view area & Guaranteed active area. (Enclosure edge must not touch with view area)

-3. 觸控面板上下部的壓合，請以橡膠等彈性材質。
 We recommend the material of support to fix touch panel is elastic material.

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-4. 使用時，觸控面板的上面(FILM)請勿與上蓋黏著固定。
Do not bond top surface (film) of touch panel with enclosure.

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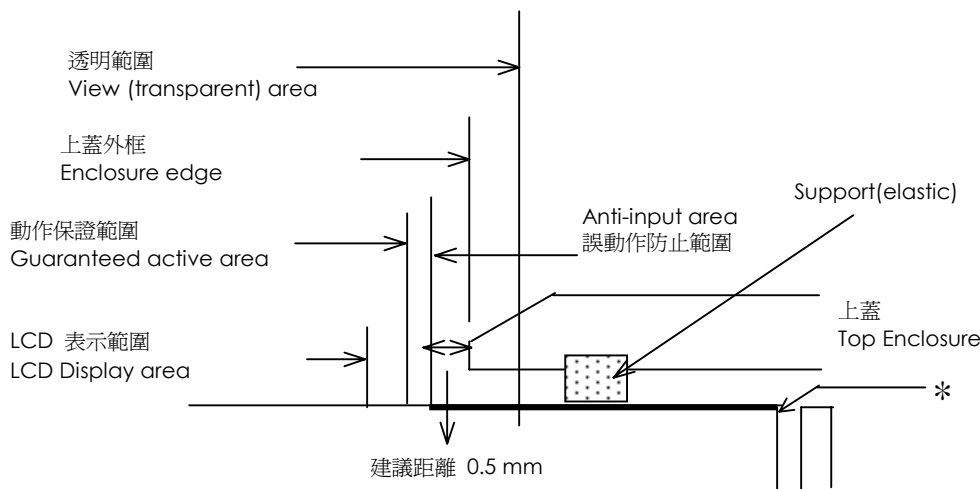
-5. 觸控面板上部的邊角，因為玻璃導電層有傳導性，在組裝設計時請注意不要與金屬材質接觸。
The corner parts (fig.*) has conductivity. Do not touch any metal part after mounting.

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-6. 有防水需求時，請考慮用橡膠等材質對迴路週邊做防水。
Special design is required for water resistance use.

-7. 當使用 Air gun 向觸控面板吹氣時，建議 Air 壓力調整為 2kg/cm² 以下，並且勿從玻璃側朝 FPC 直接吹氣，以免 FPC 在強烈 Air 壓力下，造成脫落。
Cleaning Touch panel by Air gun, pressure 2kg/cm² below is suggested.
This is preventing FPC to peel off when air is blowing to FPC from glass side.

【實裝構造例 Mounting condition example】



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| DESIGN | 2005/11/29 | Dicor | CHECK | APPR 劉 | TRANSTOUCH TECHNOLOGY INC | |

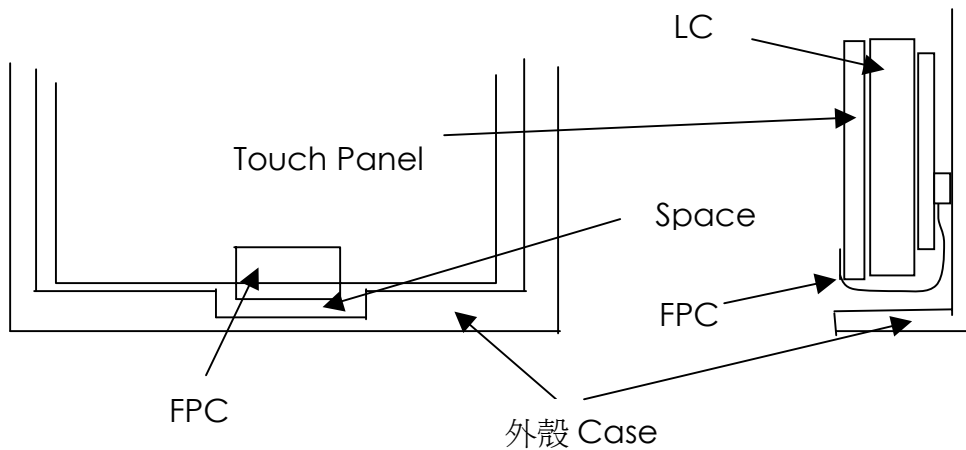
A

-8. 必須在靠近 FPC 位置處預留 FPC 線路空間, 絕對避免外殼或其他零件碰觸或擠壓 FPC, 造成 FPC 脫落.

The mounting structure must has a reserved space for the FPC tail and never touch or squeeze the FPC by case or another components preventing FPC to peel off.

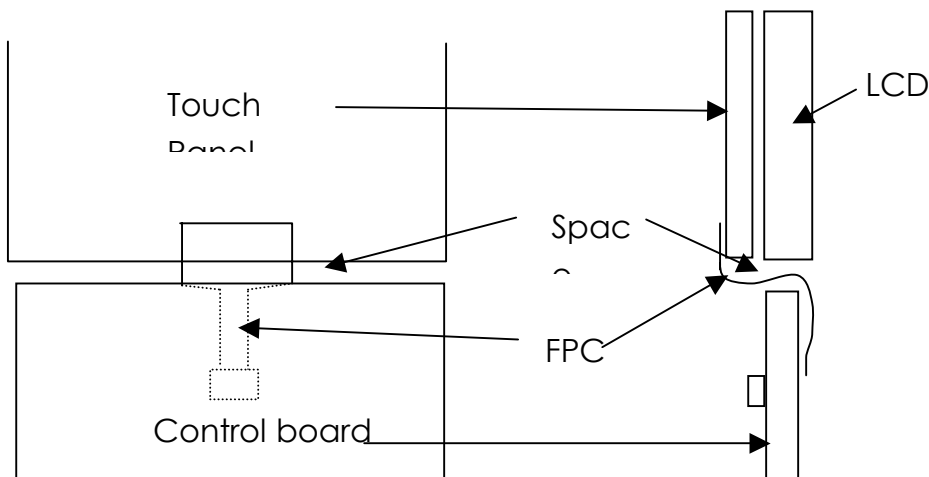
B

【實裝構造例 Mounting condition example 2】



C

【實裝構造例 Mounting condition example 3】



D

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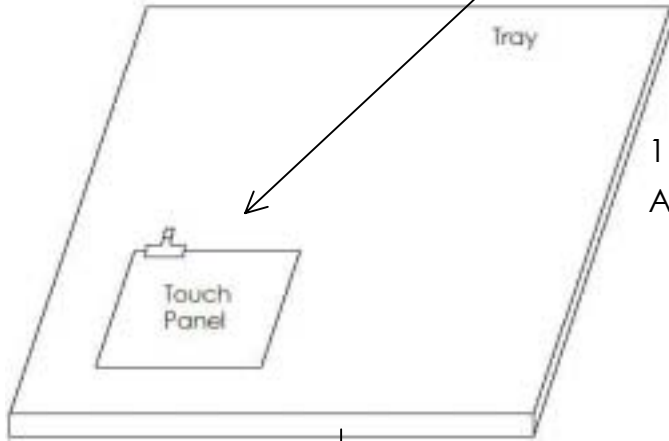
A

10. 包裝型式 Packing Method :
如圖 as drawing

製品
Product

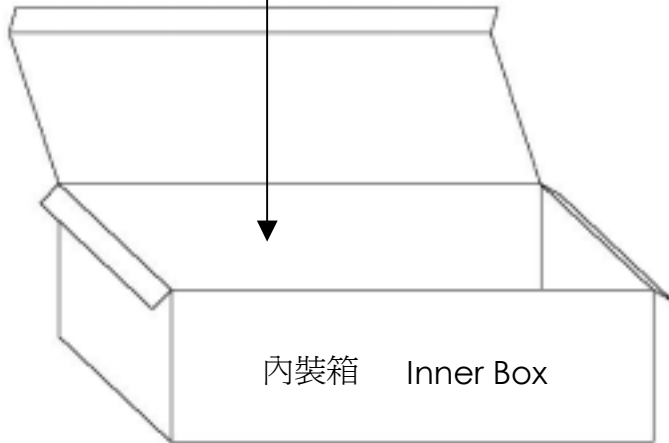


B



1 個 Tray 盤可裝 3 片觸控面板
A tray with 3 pieces of touch panels

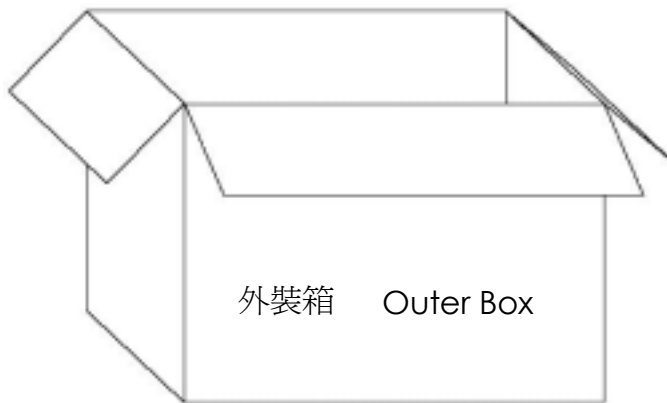
C



16 個 Tray 盤裝入一個內裝箱
A inner box with 16 pieces of trays

D

2 Inner Box and Cushion ↓ 內裝箱 2 個 + 緩衝材



1 個裝滿的外裝箱內含 90 片觸控面板
A full outer box with 90 pieces of touch panels

E

外裝箱 Outer Box

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| DESIGN | 2005/11/29 | Dicor | CHECK | |
| | | | | APPR 劉 |

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DRAW NO. Tech Bes TTI-05054

CUST

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15/16

1

2

3

4

A

包裝箱外側兩邊以圖章打印綠色『RoHS』字樣

Two Green RoHS marks stampered on both sided of one full carton

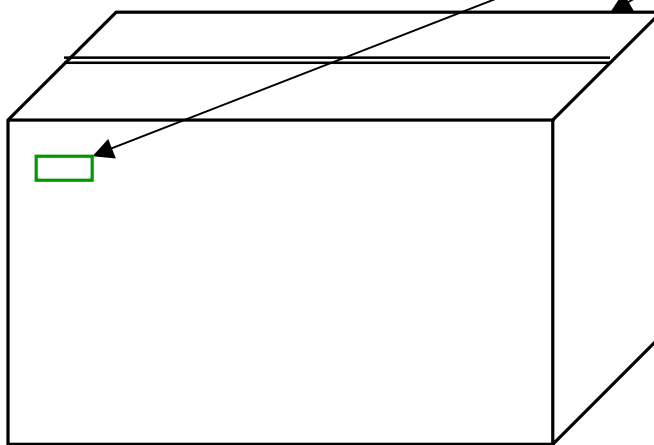
A

B

RoHS

B

C



C

D

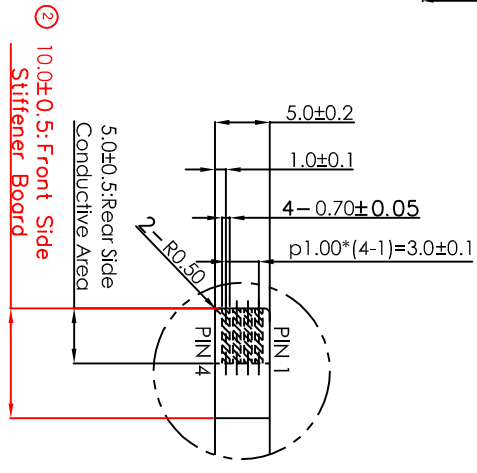
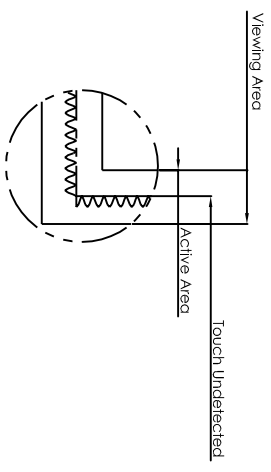
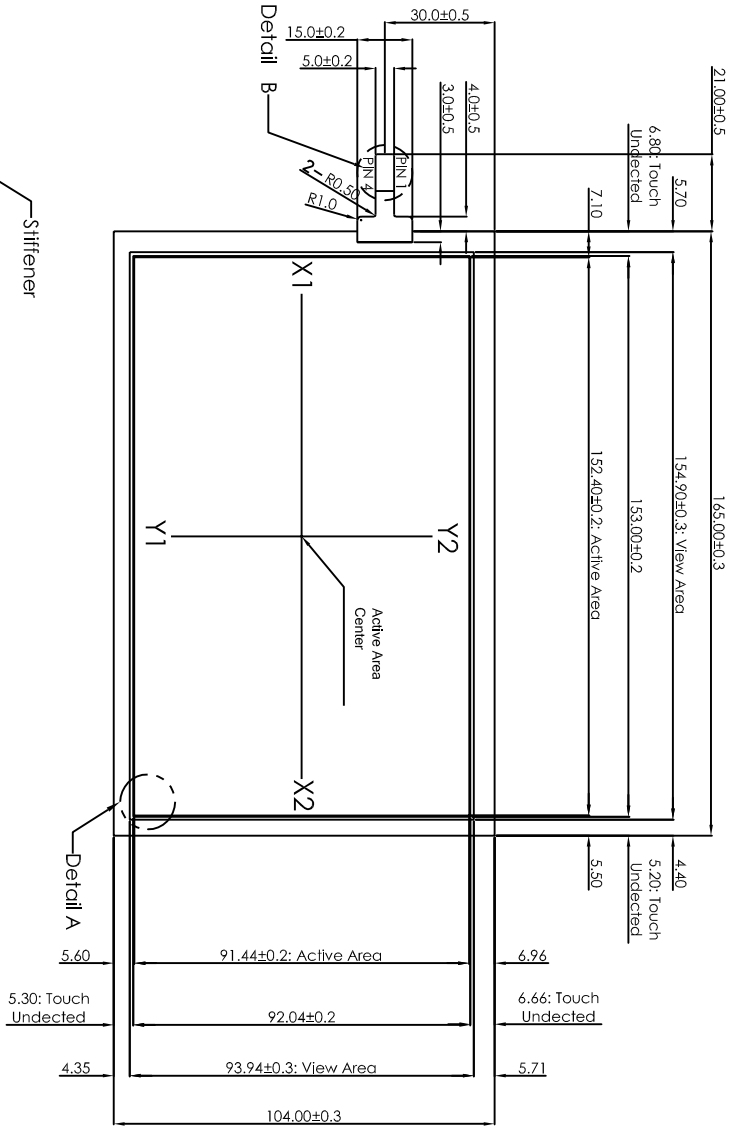
D

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| DESIGN | 2005/11/29 | Dicor | CHECK | APPR | 劉 | 16/16 |
| | | | | | TRANSTOUCH TECHNOLOGY INC | |

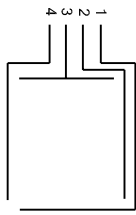
F

- Note:
1. Tolerance : ±0.5 mm
 2. Finger Input Type
 3. Surface Hardness: 3H
 4. Transmittance: 82.5% Typ. (JIS-K7105)
 5. Film: Anti-glare



Connector Pin Assignment

| Pin No. | Description |
|---------|-------------|
| 1 | X2 |
| 2 | Y2 |
| 3 | X1 |
| 4 | Y1 |



Detail B

| | | | | | | | |
|----|-----------|--------|---|----|--------------------|-----|-----|
| 材料 | | 規格 | | 名稱 | TOUCH PANEL | 比例 | 1:1 |
| 02 | R03060724 | Sealed | | 製圖 | Tech Bes TPL-05054 | 製出者 | |
| 設計 | R03060715 | Sealed | 1 | 審核 | | 日期 | |

富晶通科技股份有限公司